

ASSEMBLY AND INSTALLATION INSTRUCTIONS

All dimensions in millimetres

Required space	Tipmatic Pin
Side wall screw-on position Countersunk screw 3.5 x 25 mm	Front milling position Countersunk screw 3.5 x 13 mm
Calculation of power factor (LF) Flap height (mm) x {flap weight (kg) + 2 x handle weight (kg)}	

CORNICE

Flap thickness (KLS)	Cabinet top panel (KOB)					
	16	18	19	20	22	24
16	67	74	77	80	87	94
18	60	67	70	73	80	87
19	57	64	67	70	77	84
20	54	60	63	67	73	80
21	50	56	60	63	69	76
22	47	53	57	60	66	73
24	40	46	50	53	60	67
26	33	40	43	46	53	60
32	12	19	22	25	32	38
Cornice (KP)						

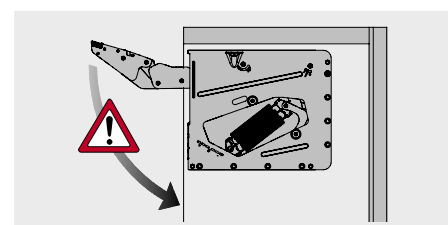
REVEAL

Flap thickness (KLS)	Front overlay, top (FAO)				
	15	17	19	21	22
16	1	1	1	1	1
18	1	1	1	1	1
19	1	1	1	1	1
20	1	1	1	1	1
21	1	1	1	1	1
22	1	1	1	1	1
24	1.5	1	1	1	1
26	3	2.5	1.5	1	1
32	8	7	6	5.5	5
Reveal (F)					

FLAP WEIGHT

Flap height (KLH)	Power factor (LF)		
	250-550	500-1100	1000-2250
200	1.3-2.8	2.5-5.5	5.0-11.3
250	1.0-2.2	2.0-4.4	4.0-9.0
300	0.8-1.8	1.7-3.7	3.3-7.5
350	0.7-1.6	1.4-3.1	2.9-6.4
400	0.6-1.4	1.3-2.8	2.5-5.6
450	0.6-1.2	1.1-2.4	2.2-5.0
500	0.5-1.1	1.0-2.2	2.0-4.5
550	0.5-1.0	0.9-2.0	1.8-4.1
Flap weight in kg			

WARNING



Important!
Caution – risk of injury!
Fitting is spring-tensioned!

LEGEND

F	Reveal
FAO	Front overlay, top
FAS	Front overlay, side
FH	Front height
KB	Cabinet width
KLS	Flap thickness
KOB	Cabinet top panel
KP	Cornice
LF	Power factor