

## **REDOCOL<sup>®</sup> Lacquer Glue**

### **Product**

REDOCOL lacquer glue is a solvent-free and transparent drying adhesive for bonding different types of wood onto varnished surfaces, melamine, HPL, PVC and other plastics. It is particularly suitable for carcass gluing.

### **Processing Instructions**

At least one of the two surfaces should be porous/absorbent. Both sides should be dry and free of dust and grease. Evenly apply the glue on one side (preferably onto the non-absorbent side). Then put the parts together and after a pressing time of (at least) 15 minutes, a strong bond is achieved. For less absorbing materials (e.g. MDF), longer pressing times are necessary.

<b>Pressing time</b>	at 20° C approx. 15 min.
<b>Application amount</b>	150 - 200 g / m <sup>2</sup> depending on absorbency of the carrier material
<b>Open time</b>	approx. 10 min. at 20 °C
<b>Processing temperature</b>	at least 10° C
<b>Viscosity</b>	approx. 15,000 mPa.s
<b>pH value</b>	8
<b>Packaging</b>	750 g bottle
<b>Shelf life</b>	up to 18 months (store in properly sealed original containers, in a cool and dry place. Protect against frost)

Attention: frost-sensitive!

Please note the safety data sheet!